

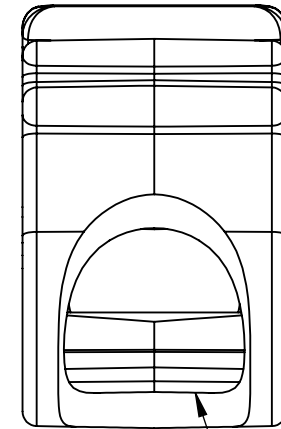
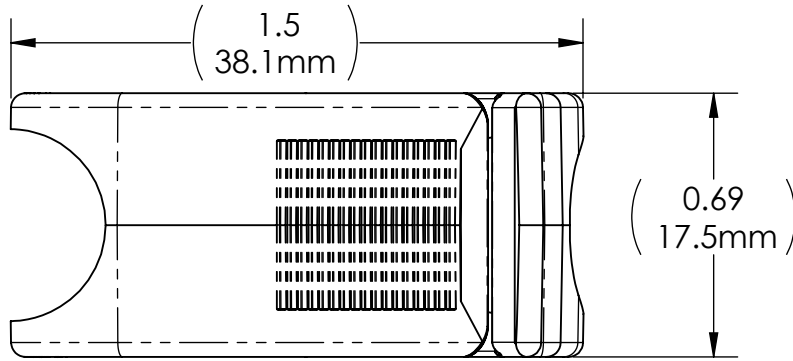
DRAWING NO.
C340TCX

REV
V

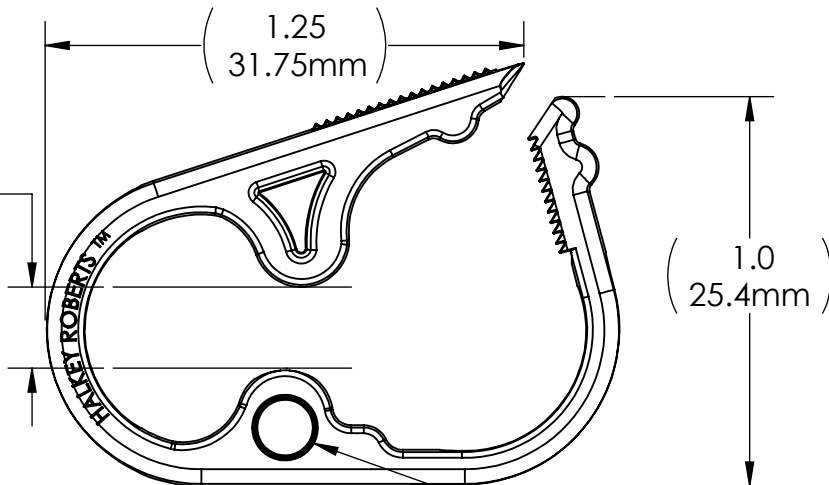
Customer Drawing

REVISION HISTORY

REV	DESCRIPTION (ECO)	DATE	APPROVED
U	UPDATE FLASH FROM .015, TO .020 ECO 6798	01/08/16	AK
V	REMOVE SUFFIX B - BLUE ECO 10173	10/08/19	AK



SEE NOTE 6.



0.00 - 0.03
(0.00 - .762mm)
CLOSED POSITION

QUALITY CRITERIA

O.D. FLASH 0.020 MAX. (0.5mm)
GATE VESTIGE 0.02 MAX. (0.5mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 5 PER PART.



REFERENCE VIEW
FOR PREVIOUS REVISION

NOTES:

- SUFFIX INDICATES COLOR & MATERIAL:
NO SUFFIX - MAT'L: NATURAL CELCON M270
GAM - (NATURAL POLYESTER)
P - WHITE POLYPROPYLENE
PBG - BLUE GAMMA POLYPROPYLENE
PG - WHITE " " " "

- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN MILLIMETERS BELOW.
- CAN BE MOLDED IN NYLON OR POLYESTER FOR GAMMA RADIATION STERILIZATION.
- MAX TUBING DIA. (0.45")

7. HR TUBING CLAMPS ARE SINGLE PATIENT USE MEDICAL COMPONENTS INTENDED TO BE INCLUDED AS PART OF THE FINISHED DEVICE, I.E. IV ADMINISTRATION SETS. HR TUBING CLAMPS ARE MANUFACTURED TO HR SPECIFICATIONS, SOLD BULK, NON-STERILE TO OEMS. BECAUSE THE CONFIGURATIONS OF IV TUBING VARY DRAMATICALLY, HR CANNOT MAKE ANY PARTICULAR CLAIMS. CUSTOMERS MUST VALIDATE CLAMPS FOR THEIR INTENDED USE, ENSURING THAT THE CLAMPS EFFECTIVELY OCCLUDE THE INHERENT VARIATION OF THE PARTICULAR TUBING EMPLOYED BY THE CUSTOMER AGAINST THE CLOSED GAP RANGE PROVIDED ON HR'S SPECIFICATIONS. OEM MANUFACTURING PROCESSES (SUCH AS ASSEMBLY PROCESSES, PACKAGING AND STERILIZATION) CAN SIGNIFICANTLY ALTER THE CLAMPS' FUNCTIONALITY; THEREFORE, HR CANNOT GUARANTEE THE PERFORMANCE OF THE FINAL CONFIGURATION.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	M.S.	DATE	
APPROVED BY	J.W.	DATE	10/24/94
MATERIAL	SEE NOTES		
FINISH			
UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION		
DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			

 **Halkey-Roberts**

TITLE	TUBING CLAMP		
SIZE	A	DRAWING NO.	C340TCX
SCALE	2:1	SHEET	1 OF 2
DO NOT SCALE DRAWING			

DRAWING NO.
C340TCX

REV
V

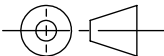
Customer Drawing

REVISION HISTORY

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U	UPDATE FLASH FROM .015, TO .020 ECO 6798	01/08/16	AK
V	REMOVE SUFFIX B - BLUE ECO 10173	10/08/19	AK

BILL OF MATERIAL:

NO SUFFIX	CELCON M270
GAM	(NATURAL POLYESTER) VALOX 325M
P	WHITE POLYPROPYLENE H0500HN
PBG,PG	GAMMA STABLE POLYPROPYLENE P5M6K-080

DRAWN BY	M.S.	DATE	
APPROVED BY	J.W.	DATE	10/24/94
MATERIAL	SEE NOTES		
FINISH			
UNLESS OTHERWISE SPECIFIED:		THIRD ANGLE PROJECTION	
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01		SIZE	DRAWING NO.
THREE PLACE DECIMAL ± .005		A	C340TCX
		SCALE	REV
		2:1	V
		TITILE TUBING CLAMP	
		DO NOT SCALE DRAWING	
		SHEET 2 OF 2	



MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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